



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEA62309
Job Sheet 179185



Part No: RBEA62309

Job Qty: 1 ea

Part Name: AS350/355 Field Maintenance



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 8/23/18

Created By: Logan David

Type: Stock

Description:

Note: RBEA62309 rev.12 IPP REV:A 17.12.13 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea	8/23/18	8/23/18	0.00	0.00	Start Up Small Fab-4		
105	Small Fab	1 pcs	8/23/18	8/23/18	0.00	1.00	Small Fab-9		
120	QC	1 pcs	8/23/18	8/23/18	0.00	0.00	QC5		
130	Packaging	1 pcs	8/23/18	8/23/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea	8/23/18	8/23/18	0.00	0.00	QC21		

Part Op 105 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1700-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Install placard to wheel housing as per DWG 6-Glue foam to case and pack case 7- See note 1 for hoses

DAS
70
9-89



Container No: S111018



Part: RBEA62309

Job No: 179185

Serial No/Batch: S111018

Revision: 12

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/18/18

186
70
LVS

88

DEC 1 1868

DEC 1 1868

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	100-Start up Operation	5021040
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	105-Small Fab	5038398
5274T761	Polypropylene Vial for Flange Wrench Bolts	1 Ea (1 ea)	105-Small Fab	5038416
7189K31	Cable Ties Black	9 Ea (9 ea)	105-Small Fab	5038430
86625K31	Grommet Size 00	1 Ea (1 ea)	105-Small Fab	5038427
9052000	10" Mini Bungee Cord	4 Ea (4 ea)	105-Small Fab	5094611
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	105-Small Fab	5121706
97526A421	Rivet	4 Ea (4 ea)	105-Small Fab	5038428
APP-1700-E	Hard Case	1 Ea (1 ea)	105-Small Fab	5092390
CL-194-TERM-2	Eyelet	1 Ea (1 ea)	105-Small Fab	5041609
CL-2-C	Lanyard Wire	1.1600 ft (1.16 ea)	105-Small Fab	5093863
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	105-Small Fab	5044929
RBE-350DAMPER	Damper Spanner Wrench	1 Ea (1 ea)	105-Small Fab	5107758
RBE-350HYD	Hydraulic Accumulator Fitting Gauge	1 Ea (1 ea)	105-Small Fab	5115954
RBE-350INCLINOMETER	Inclinometer	1 Ea (1 ea)	105-Small Fab	5090832
RBE-350TDRS-M	Tail Rotor Driveshaft Bearing Run-Out Gauge	1 Ea (1 ea)	105-Small Fab	5120055
RBE-350TEMP	Temperature Probe	1 Ea (1 ea)	105-Small Fab	5098179
RBE350A93-3200-20-1	Main Gear Box/Rotor Brake Retaining Nut Wrench	1 Ea (1 ea)	105-Small Fab	5109419
RBE350A93-3205-00E	Engine G/B Input Flange Holding Wrench	1 Ea (1 ea)	105-Small Fab	5096004
RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench	1 Ea (1 ea)	105-Small Fab	5096015
RBE350A93-3300-20	Tail Rotor Hub Socket	1 Ea (1 ea)	105-Small Fab	5117389
RBE350A93-3302-02	Tail Rotor Hub Lock Wrench	1 Ea (1 ea)	105-Small Fab	5123228
RBE350A93-3303-02	Tail Rotor Head Body Extractor Tool	1 Ea (1 ea)	105-Small Fab	5129754
RBE350A93-3305-20-1	Tail Gearbox Wrench	1 Ea (1 ea)	105-Small Fab	5089426
RBE350A93-3307-00	Tail Gearbox Seal Extractor	1 Ea (1 ea)	105-Small Fab	5121659
RBE350A93-3312-03	Tail Rotor Hub Bushing Replacement Tool	1 Ea (1 ea)	105-Small Fab	5121708
RBE350A93-3316-20-1	Rotating Star Replacement Wrench	1 Ea (1 ea)	105-Small Fab	5107555
RBE350A93-3317-20	Tail Rotor Hub Insert Tool	1 Ea (1 ea)	105-Small Fab	5105575
RBE350A93-3400-00	Drive Shaft Thimble	1 Ea (1 ea)	105-Small Fab	5115808
RBE350A93-3500-00	Bearing Extractor	1 Ea (1 ea)	105-Small Fab	5113157
RBE350A93-3501-20	Extraction Tool, Hydraulic Pump Pulley Bearing	1 Ea (1 ea)	105-Small Fab	5122684
RBE350A94-2704-00	Pedals Locking Tool	1 Ea (1 ea)	105-Small Fab	5116133
RBE350A94-2706-00	Rigging Pin Set	1 Ea (1 ea)	105-Small Fab	5121872
RBE350A94-2708-01	Tail Rotor Blade Locking Tool	1 Ea (1 ea)	105-Small Fab	5113344
RBE350A94-3301-00	T/R Accelerator Support	1 Ea (1 ea)	105-Small Fab	5113375
RBE350A94-3700-A	Swashplate Immobilizing Tools Long Brace & Parts	1 Ea (1 ea)	105-Small Fab	5115529
RBE350A94-3700-C	Swashplate Immobilizing Tool Adjustable Brace	1 Ea (1 ea)	105-Small Fab	5131658
RBE350A94-3701-00	Main Rotor Rigging Tool	1 Ea (1 ea)	105-Small Fab	5101757
RBE350A94-5201-20	Cartridge, Dummy, Fuel	1 Ea (1 ea)	105-Small Fab	5117215
RBE703A94-1130-01	Main Rotor Blade Trim Tab Tools Assembly	1 Ea (1 ea)	105-Small Fab	5135290
RBE703A95-0505-00	Hose, Main Gear Box Tail Gear Box Draining	1 Ea (1 ea)	105-Small Fab	5116697
RBE703A95-0508-00 P	Main Rotor Gear Box Drain Tube	1 Ea (1 ea)	105-Small Fab	5028556
RBE703A95-0520-01 P	Engine And Hydraulic Drain Tube	1 Ea (1 ea)	105-Small Fab	5028557
RBE703A95-0520-01-11	Tube	1 (1 ea)	105-Small Fab	1/1/1
RBE703A95-0520-01-13	Cap	1 (1 ea)	105-Small Fab	1/1/1
RBE703A95-0520-01-15	Foam	1 (1 ea)	105-Small Fab	1/1/1
RBEA62309-65	Laminated Location Card	1 Ea (1 ea)	105-Small Fab	5088856
RBEA62309-81	Top Shelf Cushion	1 Ea (1 ea)	105-Small Fab	5092342
RBEA62309-82	Top Cushion Stiffener	1 Ea (1 ea)	105-Small Fab	5092353
RBEA62309-83	Bottom Shelf Cushion	1 Ea (1 ea)	105-Small Fab	5092368
RBEA62310	AS350/355 Engine Strut	1 Ea (1 ea)	105-Small Fab	5131300
RBT18025-13	Linear Scale (50 lbs)	1 Ea (1 ea)	105-Small Fab	5095819
RBW109-3101-58-1-1	Hammer, Steel	1 Ea (1 ea)	105-Small Fab	5135372
RBW109-3101-58-2-1	Hammer, Aluminum	1 Ea (1 ea)	105-Small Fab	5121355

Job Allocations

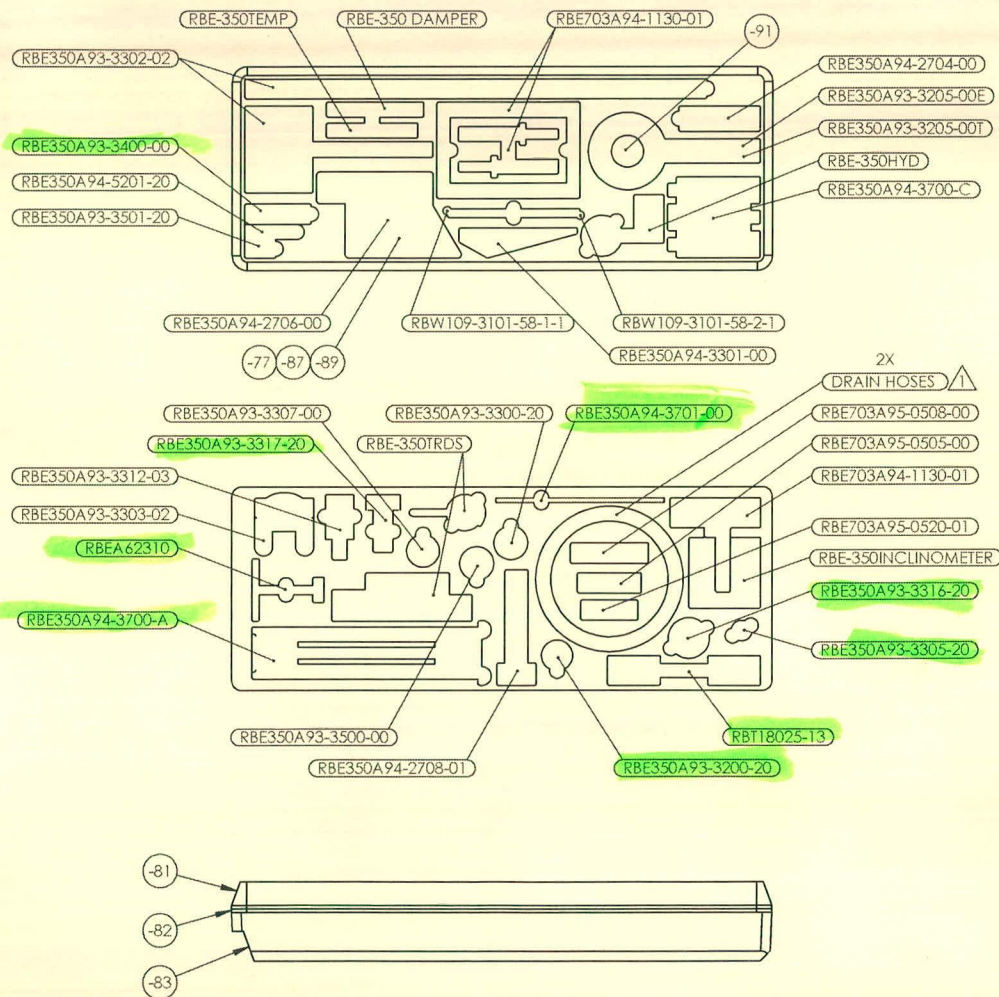
Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	RB41011	1	887	0
105-Small Fab	3896T31	2	498	0
	5274T761	1	10	0
	7189K31	9	1,000	0
	86625K31	1	50	0
	9052000	4	36	0
	97524A032	4	383	0
	97526A421	4	100	0
	APP-1700-E	1	17	0
	CL-.194-TERM-2	1	50	0
	CL-2-C	1	319	0
	NAS1756-12	1	377	0
	RBE-350DAMPER	1	1	0
	RBE-350HYD	1	10	0
	RBE-350INCLINOMETER	1	14	0
	RBE-350TDRS	1	9	0
	RBE-350TEMP	1	1	0
	RBE350A93-3200-20	1	1	0
	RBE350A93-3205-00E	1	8	0
	RBE350A93-3205-00T	1	9	0
	RBE350A93-3300-20	1	12	0
	RBE350A93-3302-02	1	0	0
	RBE350A93-3303-02	1	1	0
	RBE350A93-3305-20	1	0	0
	RBE350A93-3307-00	1	1	0
	RBE350A93-3312-03	1	0	0
	RBE350A93-3316-20	1	1	0
	RBE350A93-3317-20	1	1	0
	RBE350A93-3400-00	1	1	0
	RBE350A93-3500-00	1	0	0
	RBE350A93-3501-20	1	14	0
	RBE350A94-2704-00	1	10	0
	RBE350A94-2706-00	1	1	0
	RBE350A94-2708-01	1	1	0
	RBE350A94-3301-00	1	13	0
	RBE350A94-3700-A	1	2	0
	RBE350A94-3700-C	1	0	0
	RBE350A94-3701-00	1	29	0
	RBE350A94-5201-20	1	11	0
	RBE703A94-1130-01	1	1	0
	RBE703A95-0505-00	1	1	0
	RBE703A95-0508-00	1	3	0
	RBE703A95-0520-01	1	0	0
	RBE703A95-0520-01-11	1	0	0
	RBE703A95-0520-01-13	1	0	0
	RBE703A95-0520-01-15	1	0	0
	RBEA62309-65	1	35	0
	RBEA62309-81	1	8	0
	RBEA62309-82	1	13	0
	RBEA62309-83	1	8	0
	RBEA62310	1	1	0
	RBT18025-13	1	17	0
	RBW109-3101-58-1-1	1	6	0
	RBW109-3101-58-2-1	1	0	0

Part Specifications

Specifications could not be found.

Plex 6/14/18 11:38 AM dart.logan.david

This drawing, specifications, and concepts contained herein are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Engine, LLC.



REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		-B1 REARRANGED TOP SHELF TOOLS. -B3 RECONFIGURED BOTTOM SHELF TOOL ARRANGEMENT TO BETTER FIT RED BARN TOOLS. -B5 RECONFIGURED TOP AND BOTTOM SHELF TOOL ARRANGEMENT TO BETTER FIT RED BARN TOOLS. ADDED LAMINATED LOCATION CARD AND LANTARD COMPONENTS.		9/22/2009	WP	
2		REDRAWN TO USE HELI-PRODUCTS TOOLS AND ALLOW FOR 3 DRAIN HOSES.		1/25/2010	WP	RW
2A		ADDED NEW RED BARN PHOTOS.		2/11/2010	RJC	RW
3		-B1 REARRANGED TOP SHELF TOOLS. -B3 REARRANGED BOTTOM SHELF TOOL CUSHION TO ACCOMMODATE NEW DIGITAL TORPEDO LEVEL. ADDED SECTION A-A TO CLARIFY CUT OUT FOR RBEA94-3701-00. CHD CUTOUT DEPTH FOR RBEA94-3700-A, RBEA94-5201-20 & RBEA93-3501-20. -B5 REARRANGED TOP AND BOTTOM SHELF CUSHIONS TO ACCOMMODATE NEW DIGITAL TORPEDO LEVEL. CHD CARD INFORMATION FOR L&S.		2/18/2010	RJC	
4		-B3 REARRANGED TOOL CUTOUPS, ADDED CUT OUT FOR RBEA62310. -B5 UPDATED CARD.		3/9/2010	WP	
4A		-B9 & -B1 CHD QTY. FROM 9 TO 1 SET. UPDATED LAYOUT PHOTOS.		5/24/2010	RJC	
4B		-B7 & -B9 ADDED ONE TO EACH QTY.		7/21/2010	WP	RW
4C		-B9 ADDED CONTAINER FOR RBEA93-3205-00-1 & RBEA93-3205-00-03 NUTS & BOLTS.		10/27/2010	WP	DW
5		-B1 DELETED CUTOUT NOTCHES FOR RBE-RDGS-15.		6/20/2011	RJC	RW
6		CORRECTED DRAIN HOSE 1/4" FROM RBEA93-0502-01 TO RBEA93-0502-01. -B3 CHD FOAM CUTOUPS FOR RBEA93-3300-00, RBEA93-3300-20, RBEA93-3200-20 & RBEA93-3317-20 FOR BETTER FIT. -B5 UPDATED CARD.		2/27/2012	RJC	DW
7		-B3 CHD TOOL LAYOUT. ADDED NEW DESIGN FOR DRAIN HOSES & CUTOUPS FOR INDIVIDUAL QUILLS. CHD CUTOUT FOR RBEA94-3700-A FOR TIGHTER FIT. -B5 UPDATED CARD.		1/9/2013	RJC	SE
7A		-B5 CORRECTED ITEM QTY FROM RBEA93-3303-00 TO RBEA93-3305-20. CHD QTY. FROM 8 TO 1. ADDED 3 DRAIN HOSE QTY. 2. CHD LOCATION D1 & D2 TO D. AND X1, X2, & X3 TO X.		4/11/2013	RJC	RJC
8		-B1 CHD DIM WAS 4.75 IN & 4.4. -B3 CHD CUTOUP LOCATION FOR RBE350A94-3700-A. -B5 CORRECTED 1/4" & TOOL DESCRIPTION TO MATCH CURRENT DRAWINGS.		10/24/2013	RJC	DW
9		-B1 CHD CUTOUP FOR RBE-350HYD (NEW GAUGE). CHD CUTOUP FOR RBE350A94-3700-C TO FIT BETTER. -B3 CHD CUTOUP FOR RBE350A94-3700-A TO SECURE TOOLS BETTER.		3/25/2014	RJC	DW
10	15-0038	UPDATED TO NEW DRAFTING STANDARDS. -B3 CHD FOAM TO ACCOMMODATE SNAP-ON INCLINOMETER. -B5 CHD CARD TO SHOW NEW TOOL LAYOUT WITH DRA-ON INCLINOMETER.		2/11/2015	DPD	JAC
11	16-0149	-B1 ADDED DETAIL SHEET. REPLACED RBE-RDGS-15 WITH RBT18025-13 AND MOVED TO -B3. ADDED RBW109-3101-58-1 & RBW109-3101-58-2. CHD MATERIAL WAS Y20 BLACK B ETHAFOAM 220, BLACK. -B2 ADDED DRAWING. -B3 ADDED DETAIL SHEET. CHD TOOL LAYOUT. CHD DIM WAS 4X R.64 IS 3X .64 X 45°. DELETED DIMS: 75 (D2), 18" (D2), 1.38 (X2) & P.75 (41) SPHERE. AND ADDED DIMS: 78, 1.48 & 1.25. CHD FOAM WAS Y20 BLACK B ETHAFOAM 220, BLACK. MOVED RBE350A93-3400-00, RBE350A94-3201-20 & RBE350A93-3501-20 TO -B1. -B3 RBE-RDGS-15 REPLACED W/ RBT18025-13. -B5 REARRANGED TOOLS TOP AND BOTTOM. ADDED RBW109-3101-58-1, RBW109-3101-58-2, RBT18025-13, -77, -87, & -89.		9/20/2016	RJC	JAG
12	17-0013	-B1 CHD DIM WAS .820 IN & .82. -B3 CHD DETAIL ORGANIZATION: REMOVED DIM 3 X 9.86, 3X 1.38, 33.47, 2X 34.17, 2.25, 8.07, 7.13. ADDED DIM 07.75, 30.13, 5.49, 12.77, P.13, R1.38, 5X P.50, 2X R.63, 4X P.13, 5.50. CHD DIM WAS 10.24 IN & 10.24. WAS 2X 34.88 IN & 34.88. WAS 12.33 IN & 8.83. WAS 11.565 IN & 11.57. -B5 REARRANGED TOOLS ON BOTTOM SHELF; UPDATED ITEM 12 & 13 TOOL NUMBERS.		1/24/2017	SM	JAC

NOTE:

7 FT. HOSES MUST COUPLE IN CUTOUT. MIN TRIM ACCEPTABLE.

DART AEROSPACE	
TITLE AS350-355 FIELD MAINTANANCE KIT	
DWG NO. RBEA62309	REV 12
MAT'L: _____ FINISH: _____ SPEC: _____ DRAWN BY: CLOUGH CHECKED: DUERFELDT OP'S APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/16 .XX ± .003 ANGLES ± 1° .X ± .1 SURFACES ± 1/32 1. BREAK ALL SHARP EDGES .015 X 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL AS350/355	
SCALE 1:8	DATE 9/20/2016
SHEET 1 OF 8	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CKOKO01

Sold To: Kokomo Private Island, Nadi Office
Essence of Fiji rejuvenation building
Nadi Airport
Fiji
Phone: (679) 777-1938

Ship To: Kokomo Private Island, Nadi Office
Essence of Fiji rejuvenation building
Nadi Airport
Fiji

ORDER

Order No : 10456

Date: 11/5/18

Ship-To Contact: David Nas

Email: david.nas@kokomoislandfiji.com

Cust PO No: KRL-A552

FOB: Shipping Point

Ship Via: Customer will arrange freight

Freight Terms: Collect

Terms: Prepay

INCO Terms: Ex Works

Order Taker: Ernest Guo

Order Taker Phone:

Order Taker Email: eguo@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	12/31/18	12/31/18	RBEA62309	AS350/355 Field Maintenance LT 8 weeks ARO	1	pcs	\$12,280.00USD	pcs	\$12,280.00 USD
				Services - Calibration of RBE-350TRDS-M					\$130.00
Sub Total									\$12,410.00 USD
Grand Total									\$12,410.00 USD

ORDER NOTES

Please note: RBE-350TRDS is to be swapped with RBE-350TRDS-M, customer require this tool to be calibrated including the certificate.

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

Latest Revision Provided Unless Otherwise Requested

